

6. Using a 31.5 degree blade angle cut the o.d. to the calculated diameter of ring E as shown in Figure 2.
7. Use lathe tools and steady rest to cut blank I as follows:
  - a. Cut the o.d. to calculated diameter of Ring I show in Figure 2.
  - b. Flip the blank on the arbor then relieve the bottom of the disk as shown in Figure 2 so the bowl will set better on uneven surfaces.
8. Carefully glue up blanks E, F, G, H & I into a concentric pedestal block and let dry. Then follow these steps:
  - a. Mount the pedestal block on Ring Master and lathe cut the profile as shown in Figure 2 or customize the profile to suit.
  - b. Sand the lathe cut pedestal profile to a nearly ready-to-finish condition then remove from the Ring Master and set aside until ready to assemble the bowl and pedestal.

**Gluing up Bowl** - Follow gluing tips from earlier projects. Refer to Figure 2, glue up rings in the proper order, check for alignment, then clamp the rings and let bowl assembly dry.

**Cutting Profiles and Sanding of Bowl Assembly** - See arbor mounting details in drawings, mount bowl on Ring Master and cut to finish profile with lathe tools. Remove arbor washer, cut bowl bottom close to arbor shaft. Sand to a nearly ready-to-finish condition before removing the bowl from the arbor.