



3. Carefully trace the o. d. of ring B using ring A's small o. d. Cut the o. d. using a 27.5 degree blade angle, then index $\frac{1}{4}$ " and cut i. d. Carefully trace the o. d. of ring C using ring B's small o. d. Cut the o. d. using a 31.5 degree blade angle, then index $\frac{1}{4}$ " and cut i. d.
4. Carefully trace the o. d. of ring C using ring B's small o. d. Cut the o. d. using a 31.5 degree blade angle, then index $\frac{1}{4}$ " and cut i. d.
5. Using the blank left over from the bowl rim, carefully trace the o. d. of bowl bottom ring D using ring C's small o. d. Cut the O. d. using a 31.5 degree blade angle.