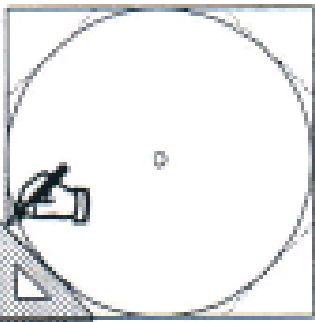


1. Tap the $\frac{29}{64}$ " hole with a $\frac{1}{2}$ " x 13 thread (see Figure 3. This tapped hole is to allow for mounting on the Ring Master arbor.
2. Set it off to the side until ready to assemble the top and bottom pedestal blanks and cut the profile.

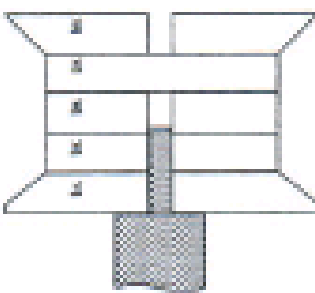
Remaining blocks:

1. Refer to earlier projects for information about choosing a dedicated drill bit, then drill a $\frac{1}{2}$ " hole through for the mounting hole at the center of each block.
2. Refer to Figure 2 for basic measurements: The bowl edge ring A uses a "Double Cut" procedure. Using a 23.5 degree blade angle cut the o.d. to the calculated diameter shown in Figure 2.

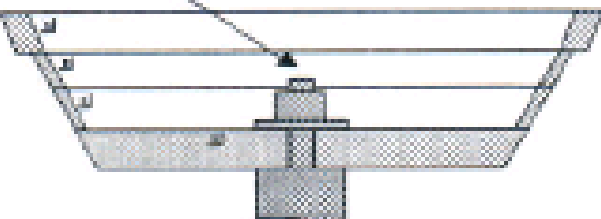
Figure 1



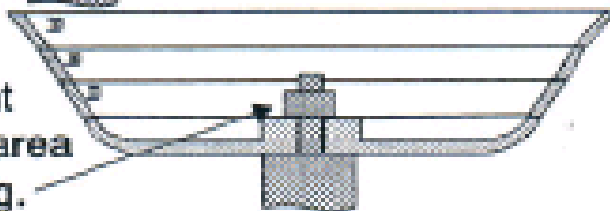
Arbor Mounting Details



Arbor mount setup for all lathe cuts except bottom area under washer.



No washer arbor mount for bottom area and sanding.



Move two index stops instead of one to cut the i.d., creating a double width ring. Save the remaining material for use as the bottom of the bowl.